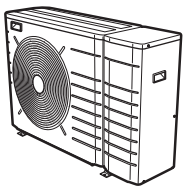
ROTEX

Installation manual

ROTEX HPSU monobloc compact outdoor unit



CE - DECLARATION-OF-CONFORMITY
CE - KONFORMITÄTSERKLÄRUNG
CE - DECLARATION-DE-CONFORMITE
CE - CONFORMITEITSVERKLARING

CE - DECLARACION-DE-CONFORMIDAD
CE - DICHIARAZIONE-DI-CONFORMITA
CE - ΔΗΛΩΣΗ ΣΥΜΜΟΡΦΩΣΗΣ

CE - DECLARAÇÃO-DE-CONFORMIDADE
CE - ЗАЯВЛЕНИЕ-О-СООТВЕТСТВИИ
CE - OVERENSSTEMMELSESERKLÆRING
CE - FÖRSÄKRAN-OM-ÖVERENSTÄMMELSE

CE - ERKLÆRING OM-SAMSVAR
CE - ILMOITUS-YHDENMUKAISUUDESTA
CE - PROHLÁŠENÍ-O-SHODĚ

CE - IZJAVA-O-USKLAĐENOSTI
CE - MEGFELELŐSÉGI-NYILATKOZAT
CE - DEKLARACJA-ZGODNOŚCI
CE - DECLARAŢIE-DE-CONFORMITATE

CE - IZJAVA O SKLADNOSTI
CE - VASTAVUSDEKLARATSIOON
CE - ДЕКЛАРАЦИЯ-ЗА-СЪОТВЕТСТВИЕ

CE - ATITIKTIES-DEKLARACIJA
CE - ATBILSTĪBAS-DEKLARĀCIJA
CE - VYHLÁSENIE-ZHODY
CE - UYGUNLUK-BEYANI

ROTEX

01 (GB) declares under its sole responsibility that the equipment to which this declaration relates:
02 (D) erklärt auf seine alleinige Verantwortung daß die Ausrüstung für die diese Erklärung bestimmt ist:
03 (F) déclare sous sa seule responsabilité que l'équipement visé par la présente déclaration:
04 (NL) verklaart hierbij op eigen exclusieve verantwoordelijkheid dat de apparatuur waarop deze verklaring betrekking heeft:
05 (E) declara bajo su única responsabilidad que el equipo al que hace referencia la declaración:
06 (I) dichiara sotto la propria responsabilità che gli apparecchi a cui è riferita questa dichiarazione:
07 (GR) δηλώνει με αποκλειστική της ευθύνη ότι ο εξοπλισμός στον οποίο αναφέρεται η παρούσα δήλωση:
08 (P) declara sob sua exclusiva responsabilidade que os equipamentos a que esta declaração se refere:
09 (RUS) заявляет, исключительно под свою ответственность, что оборудование, к которому относится настоящее заявление:
10 (DK) erklærer under eneansvarlig, at udstyret, som er omfattet af denne erklæring:
11 (S) deklarerar i egenskap av huvudansvarig, att utrustningen som berörs av denna deklaration innebär att:
12 (N) erklærer et fullstendig ansvar for at det utstyr som berøres av denne deklarasjon innebærer at:
13 (FIN) ilmoittaa yksinomaan omalla vastuullaan, että tämän ilmoituksen tarkoittamat laitteet
14 (CZ) prohlašuje ve své plné odpovědnosti, že zařízení, k němuž se toto prohlášení vztahuje:
15 (HR) izjavljuje pod isključivo vlastitom odgovornošću da oprema na koju se ova izjava odnosi:
16 (H) teljes felelőssége tudatában kijelenti, hogy a berendezések, melyekre e nyilatkozat vonatkozik:
17 (PL) deklaruje na własną i wyłączną odpowiedzialność, że urządzenia, których ta deklaracja dotyczy:
18 (RO) declară pe proprie răspundere că echipamentele la care se referă această declaraţie:
19 (SLO) z vso odgovornostjo izjavlja, da je oprema naprav, na katero se izjava nanaša:
20 (EST) kinnitab oma täielikul vastutusel, et käesoleva deklaratsiooni alla kuuluv varustus:
21 (BG) декларира на своя отговорност, че оборудването, за което се отнася тази декларация:
22 (LT) visiška savo atsakomybe skelbia, kad įranga, kuriai taikoma ši deklaracija:
23 (LV) ar pilnu atbildību apliecina, ka tālāk aprakstītās iekārtas, uz kurām attiecas šī deklarācija:
24 (SK) vyhlasuje na vlastnú zodpovednosť, že zariadenie, na ktoré sa vzťahuje toto vyhlásenie:
25 (TR) tamamen kendi sorumluluğunda olmak üzere bu bildirinin ilgili olduğu donanımının aşağıdaki gibi olduğunu beyan eder:

RBLQ05C2V3, RBLQ07C2V3,

01 are in conformity with the following standard(s) or other normative document(s), provided that these are used in accordance with our instructions:
02 der/den folgenden Norm(en) oder einem anderen Normdokument oder -dokumenten entspricht/entsprechen, unter der Voraussetzung, daß sie gemäß unseren Anweisungen eingesetzt werden:
03 sont conformes à la/aux norme(s) ou autre(s) document(s) normatif(s), pour autant qu'ils soient utilisés conformément à nos instructions:
04 conform de volgende norm(en) of één of meer andere bindende documenten zijn, op voorwaarde dat ze worden gebruikt overeenkomstig onze instructies:
05 están en conformidad con la(s) siguiente(s) norma(s) u otro(s) documento(s) normativo(s), siempre que sean utilizados de acuerdo con nuestras instrucciones:
06 sono conformi al(i) seguente(i) standard(s) o altro(i) documento(i) a carattere normativo, a patto che vengano usati in conformità alle nostre istruzioni:
07 είναι σύμφωνα με το(α) ακόλουθο(α) πρότυπο(α) ή άλλο έγγραφο(α) κανονισμών, υπό την προϋπόθεση ότι χρησιμοποιούνται σύμφωνα με τις οδηγίες μας:
08 estão em conformidade com a(s) seguinte(s) norma(s) ou outro(s) documento(s) normativo(s), desde que estes sejam utilizados de acordo com as nossas instruções:
09 соответствуют следующим стандартам или другим нормативным документам, при условии их использования согласно нашим инструкциям:
10 overholder følgende standard(er) eller andet/andre retningsgivende dokument(er), forudsat at disse anvendes i henhold til vore instrukser:
11 respektive utrustning är utförd i överensstämmelse med och följer följande standard(er) eller andra normgivande dokument, under förutsättning att användning sker i överensstämmelse med våra instruktioner:
12 respektive utstyr er i overensstemmelse med følgende standard(er) eller andre normgivende dokument(er), under forutsetning av at disse brukes i henhold til våre instrukser:
13 vastaavat seuraavien standardien ja muiden ohjeellisten dokumenttien vaatimuksia edellyttäen, että niitä käytetään ohjeidemme mukaisesti:
14 za předpokladu, že jsou využívány v souladu s našimi pokyny, odpovídají následujícím normám nebo normativním dokumentům:
15 u skladu sa slijedećim standardom(ima) ili drugim normativnim dokumentom(ima), uz uvjet da se oni koriste u skladu s našim uputama:
16 megfelelnek az alábbi szabvány(ok)nak vagy egyéb irányadó dokumentum(ok)nak, ha azokat előírás szerint használják:
17 spełniają wymogi następujących norm i innych dokumentów normalizacyjnych, pod warunkiem że używane są zgodnie z naszymi instrukcjami:
18 sunt în conformitate cu următorul (următoarele) standard(e) sau alt(e) document(e) normativ(e), cu condiţia ca acestea să fie utilizate în conformitate cu instrucţiunile noastre:
19 skladní z naslednjimi standardi in drugimi normativi, pod pogojem, da se uporabljajo v skladu z našimi navodili:
20 on vastavuses järgmis(t)e standardi(te)ga või teiste normatiivsete dokumentidega, kui neid kasutatakse vastavalt meie juhenditele:
21 съответстват на следните стандарти или други нормативни документи, при условие, че се използват съгласно нашите инструкции:
22 atitinka žemiau nurodytus standartus ir (arba) kitus norminius dokumentus su sąlyga, kad yra naudojami pagal mūsų nurodymus:
23 tad, ja lietoti atbilstoši ražotāja norādījumiem, atbilst sekojošiem standartiem un citiem normatīviem dokumentiem:
24 sú v zhode s nasledovnou(ými) normou(ami) alebo iným(i) normatívnym(i) dokumentom(ami), za predpokladu, že sa používajú v súlade s našim návodom:
25 ürünün, talimatlarımıza göre kullanılması koşuluyla aşağıdaki standartlar ve norm belirten belgelerle uyumludur:

EN60335-2-40,

01 following the provisions of:
02 gemäß den Vorschriften der:
03 conformément aux stipulations des:
04 overeenkomstig de bepalingen van:
05 siguiendo las disposiciones de:
06 secondo le prescrizioni per:
07 με τήρηση των διατάξεων των:
08 de acordo com o previsto em:
09 в соответствии с положениями:
10 under iagttagelse af bestemmelserne i:
11 enligt villkoren i:
12 gitt i henhold til bestemmelsene i:
13 noudattaen määräyksiä:
14 za dodržení ustanovení předpisu:
15 prema odredbama:
16 követi a(z):
17 zgodnie z postanowieniami Dyrektyw:
18 în urma prevederilor:
19 ob upoštevanju določb:
20 vastavalt nõuetele:
21 съгласно клаузите на:
22 laikantis nuostatų, pateikiamų:
23 ievērojot prasības, kas noteiktas:
24 održiavajúc ustanovenia:
25 bunun koşullarına uygun olarak:

Low Voltage 2014/35/EU
Electromagnetic Compatibility 2014/30/EU *

01 Directives, as amended.
02 Direktiven, gemäß Änderung.
03 Directives, telles que modifiées.
04 Richtlijnen, zoals geamendeerd.
05 Directivas, según lo enmendado.
06 Direttive, come da modifica.
07 Οδηγιών, όπως έχουν τροποποιηθεί.
08 Directivas, conforme alteração em.
09 Директив со всеми поправками.
10 Direktiver, med senere ændringer.
11 Direktiv, med företagna ändringar.
12 Direktiver, med foretatte endringer.
13 Direktiivejä, sellaisina kuin ne ovat muutettuina.
14 v platném znění.
15 Smjernice, kako je izmijenjeno.
16 irányelv(ek) és módosításaik rendelkezéseit.
17 z późniejszymi poprawkami.
18 Directivelor, cu amendamentele respective.
19 Direktive z vsemi spremembami.
20 Direktiivid koos muudatustega.
21 Директиви, с техните изменения.
22 Direktyvose su papildymais.
23 Direktīvās un to papildinājumos.
24 Smernice, v platnom znení.
25 Değiştirilmiş halleriyle Yönetmelikler.

01 **Note*** as set out in <A> and judged positively by <B> according to the **Certificate <C>**.
02 **Hinweis*** wie in <A> aufgeführt und von <B> positiv beurteilt gemäß **Zertifikat <C>**.
03 **Remarque*** tel que défini dans <A> et évalué positivement par <B> conformément au **Certificat <C>**.
04 **Bemerk*** zoals vermeld in <A> en positief beoordeeld door <B> overeenkomstig **Certificaat <C>**.
05 **Nota*** como se establece en <A> y es valorado positivamente por <B> de acuerdo con el **Certificado <C>**.
06 **Nota*** delineato nel <A> e giudicato positivamente da <B> secondo il **Certificato <C>**.
07 **Σημείωση*** όπως καθορίζεται στο <A> και κρίνεται θετικά από το <B> σύμφωνα με το **Πιστοποιητικό <C>**.
08 **Nota*** tal como estabelecido em <A> e com o parecer positivo de <B> de acordo com o **Certificado <C>**.
09 **Примечание*** как указано в <A> и в соответствии с положительным решением <B> согласно **Свидетельству <C>**.
10 **Bemærk*** som anført i <A> og positivt vurderet af <B> i henhold til **Certifikat <C>**.
11 **Information*** enligt <A> och godkänts av <B> enligt **Certifikatet <C>**.
12 **Merk*** som det fremkommer i <A> og gjennom positiv bedømmelse av <B> ifølge **Sertifikat <C>**.
13 **Huom*** jotka on esitetty asiakirjassa <A> ja jotka <B> on hyväksynyt **Sertifikaatin <C>** mukaisesti.
14 **Poznámka*** jak bylo uvedeno v <A> a pozitivně zjištěno <B> v souladu s **osvědčením <C>**.
15 **Napomena*** kako je izloženo u <A> i pozitivno ocijenjeno od strane <B> prema **Certifikatu <C>**.
16 **Megjegyzés*** a(z) <A> alapján, a(z) <B> igazolta a megfelelést, a(z) <C> **tanúsítvány** szerint.
17 **Uwaga*** zgodnie z dokumentacją <A>, pozytywną opinią <B> i **Świadectwem <C>**.
18 **Notă*** aşa cum este stabilit în <A> şi apreciat pozitiv de <B> în conformitate cu **Certificatul <C>**.
19 **Opomba*** kot je določeno v <A> in odobreno v strani <B> v skladu s **certifikatom <C>**.
20 **Märkus*** nagu on näidatud dokumendis <A> ja heaks kiidetud <B> järgi vastavalt **sertifikaadile <C>**.
21 **Забележка*** както е изложено в <A> и оценено положително от <B> съгласно **Сертификата <C>**.
22 **Pastaba*** kaip nustatyta <A> ir kaip teigiamai nuspręsta <B> pagal **Sertifikatą <C>**.
23 **Piezīmes*** kā norādīts <A> un atbilstoši <B> pozitīvajam vērtējumam saskaņā ar **sertifikātu <C>**.
24 **Poznámka*** ako bolo uvedené v <A> a pozitívne zistené <B> v súlade s **osvedčením <C>**.
25 **Not*** <A>'da belirtildiği gibi ve <C> **Sertifikasına** göre <B> tarafından olumlu olarak değerlendirildiği gibi.

<A>	TCF.025H26/10-2017
<B>	DEKRA (NB0344)
<C>	2082543.0551-QUA/EMC

3P403988-7F

ROTEX Heating Systems GmbH
Langwiesenstraße 10 · D-74363 Güglingen

Georg Blümel
Managing Director
2nd of October 2017

ROTEX

Table of Contents

1 About the documentation

1.1 About this document

Target audience

Authorised installers

Documentation set

This document is part of a documentation set. The complete set consists of:

- **General safety precautions:**
  - Safety instructions that you must read before installing
  - Format: Paper (in the box of the outdoor unit)
- **Outdoor unit installation manual:**
  - Installation instructions
  - Format: Paper (in the box of the outdoor unit)
- **Installer reference guide:**
  - Preparation of the installation, good practices, reference data,…
  - Format: Digital files on the ROTEX homepage

Latest revisions of the supplied documentation may be available on the regional ROTEX website or via your dealer.

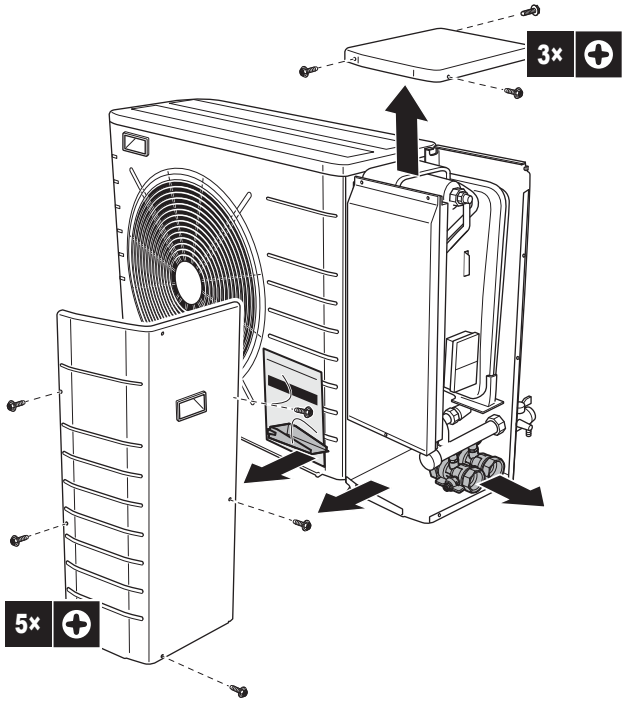
The original documentation is written in English. All other languages are translations.

2 About the box

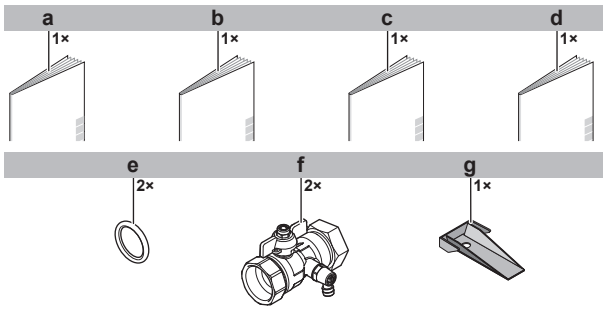
2.1 Outdoor unit

2.1.1 To remove the accessories from the outdoor unit

1 Open the outdoor unit.



2 Remove the accessories.



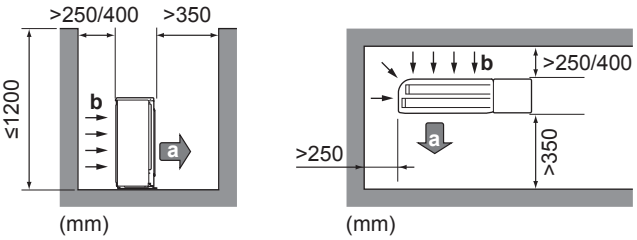
a General safety precautions
b Addendum book for optional equipment
c Outdoor unit installation manual
d Operation manual
e Sealing ring for shut-off valve
f Shut-off valve
g Unit mounting plate

3 Preparation

3.1 Preparing the installation site

3.1.1 Installation site requirements of the outdoor unit

Mind the following spacing guidelines:



a Air outlet
b Air inlet

INFORMATION

If shut-off valves are installed on the unit, provide a minimum space of 400 mm at the air inlet side. If shut-off valves are NOT installed on the unit, provide a minimum space of 250 mm.

The maximum allowable distance between outdoor unit and HPSU monobloc tank is 10 m.

The outdoor unit is designed for outdoor installation only, and for ambient temperatures ranging 10~43°C in cooling mode, –25~25°C in space heating mode, and –25~35°C in domestic hot water operation mode.

3.2 Preparing water piping

NOTICE

In case of plastic pipes, make sure they are fully oxygen diffusion tight according to DIN 4726. The diffusion of oxygen into the piping can lead to excessive corrosion.

3.2.1 To check the water volume and flow rate

Minimum flow rate

Check that the minimum flow rate (required during defrost/backup heater operation) in the installation is guaranteed in all conditions.

NOTICE

If glycol was added to the water circuit, and the temperature of the water circuit is low, the flow rate will NOT be displayed on the user interface. In this case, the minimum flow rate can be checked by way of the pump test (check that the user interface does NOT display error 7H).

NOTICE

When circulation in each or certain space heating loops is controlled by remotely controlled valves, it is important that the minimum flow rate is guaranteed, even if all valves are closed. In case the minimum flow rate cannot be reached, a flow error 7H will be generated (no heating or operation).

See the installer reference guide for more information.

Minimum required flow rate	
05+07 models	13 l/min

See the recommended procedure as described in the installation manual of the HPSU monobloc tank.

Minimum water volume

Check that the total water volume in the installation is minimum 20 litre, the internal water volume of the outdoor unit NOT included.

INFORMATION

In critical processes, or in rooms with a high heat load, extra water might be required.

NOTICE

When circulation in each space heating/cooling loop is controlled by remotely controlled valves, it is important that the minimum water volume is guaranteed, even if all of the valves are closed.

3.3 Preparing electrical wiring

3.3.1 Overview of electrical connections for external and internal actuators

Item	Description	Wires	Maximum running current
Outdoor unit power supply			
1	Power supply for outdoor unit	2+GND	(a)
Optional equipment			
2	Remote outdoor sensor	2	(b)
Field-supplied components			
3	Shut-off valve	2	(b)
Interconnection cable			
4	Interconnection cable between outdoor unit and HPSU monobloc tank	2	(c)

(a) Refer to name plate on outdoor unit.
(b) Minimum cable section 0.75 mm².
(c) Cable section 1.5 mm²; maximum length: 20 m.

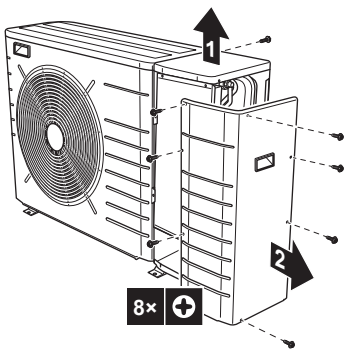
4 Installation

4.1 Opening the units

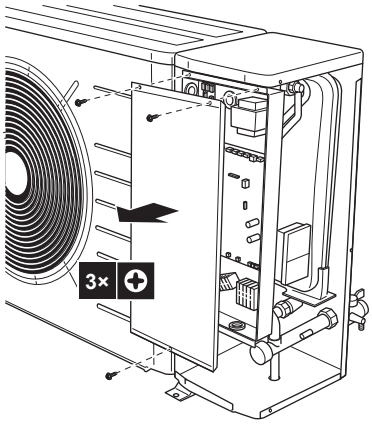
4.1.1 To open the outdoor unit

DANGER: RISK OF ELECTROCUTION

DANGER: RISK OF BURNING



4.1.2 To open the switch box cover of the outdoor unit



4.2 Mounting the outdoor unit

4.2.1 To provide the installation structure

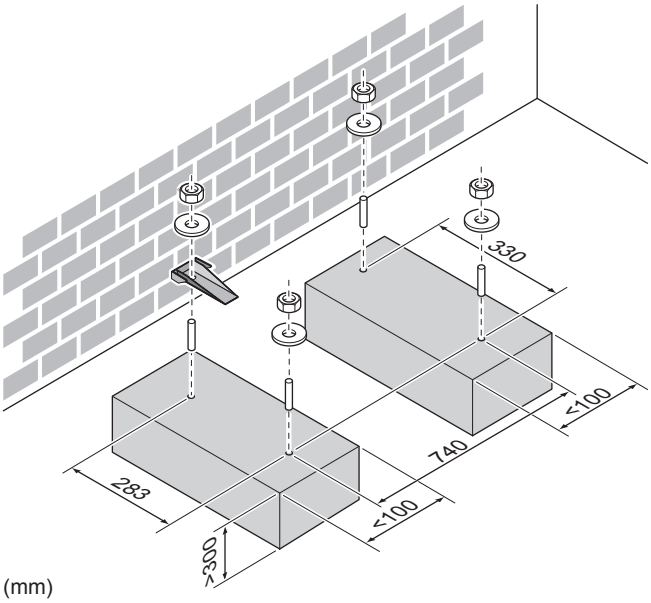
INFORMATION

For information on the available options, contact your dealer.

If the unit is installed directly on the floor, prepare 4 sets of M8 or M10 anchor bolts, nuts and washers (field supply) as follows:

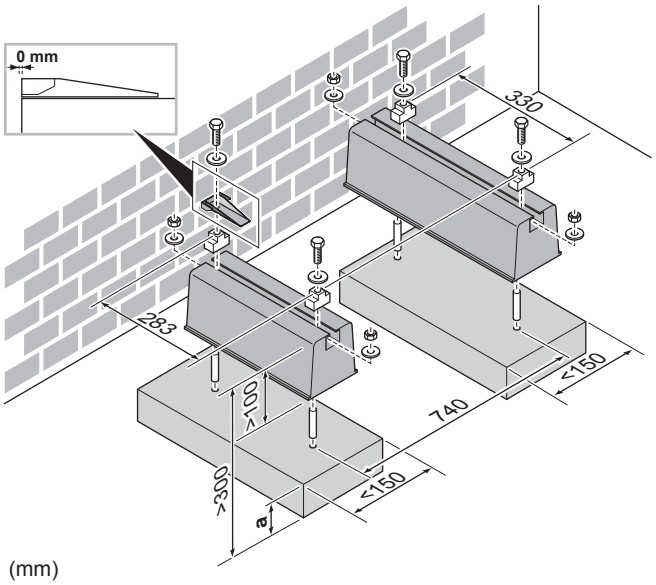
INFORMATION

The maximum height of the upper protruding part of the bolts is 15 mm.



(mm)

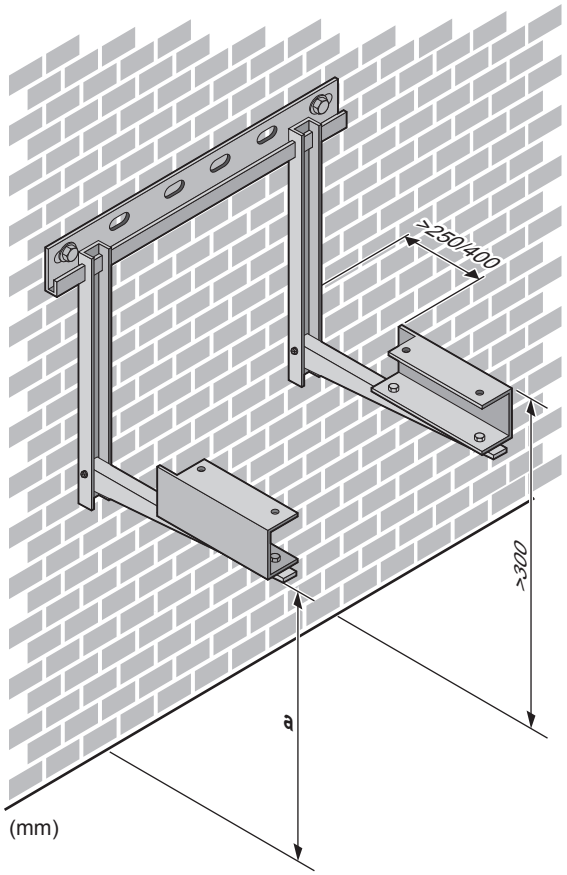
In any case, provide at least 300 mm of free space below the unit. Additionally, make sure the unit is positioned at least 100 mm above the maximum expected level of snow.



(mm)

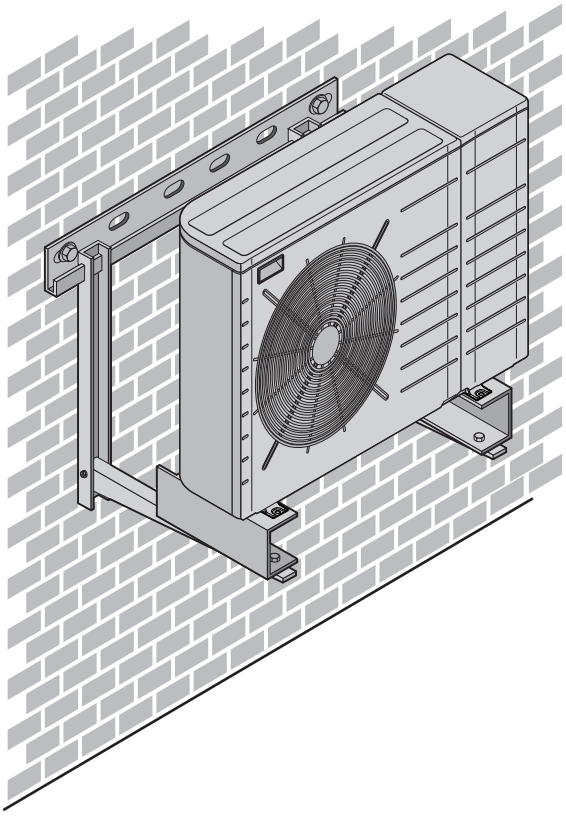
a Maximum snowfall height

It is possible to install the unit on brackets to the wall:



(mm)

a Maximum snowfall height

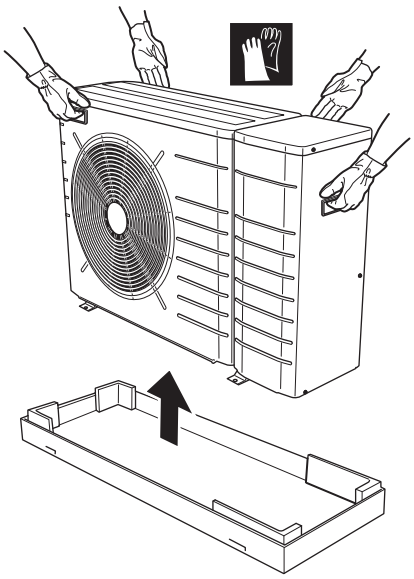


4.2.2 To install the outdoor unit

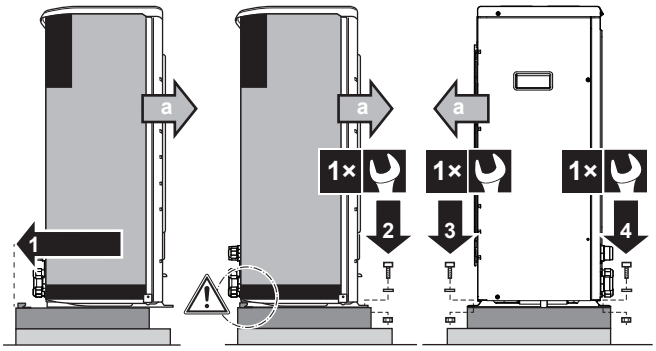
CAUTION

Do NOT remove the protective cardboard before the unit is installed properly.

1 Lift the outdoor unit.



2 Install the outdoor unit as follows:

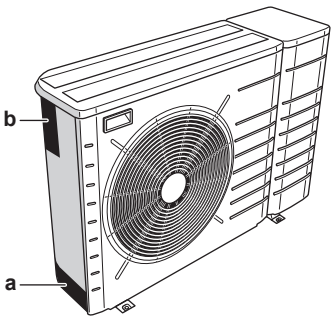


a Air outlet

NOTICE

Properly align the unit. Make sure the backside of the unit does NOT protrude.

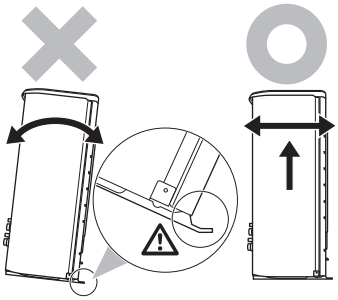
3 Remove the protective cardboard and instruction sheet.



a Protective cardboard
b Instruction sheet

NOTICE

To prevent damage to the supporting feet, do NOT tilt the unit sideways in any way:



4.2.3 To provide drainage

Make sure that condensate can be evacuated properly. When the unit is in cooling mode, condensate may also form in the hydro part. When providing drainage, therefore make sure to cover the entire unit.

NOTICE

If the unit is installed in a cold climate, take adequate measures so that the evacuated condensate cannot freeze.

INFORMATION

For information on the available options, contact your dealer.

NOTICE

Provide at least 300 mm of free space below the unit. Additionally, make sure the unit is positioned at least 100 mm above the expected level of snow.

4.2.4 To prevent the outdoor unit from falling over

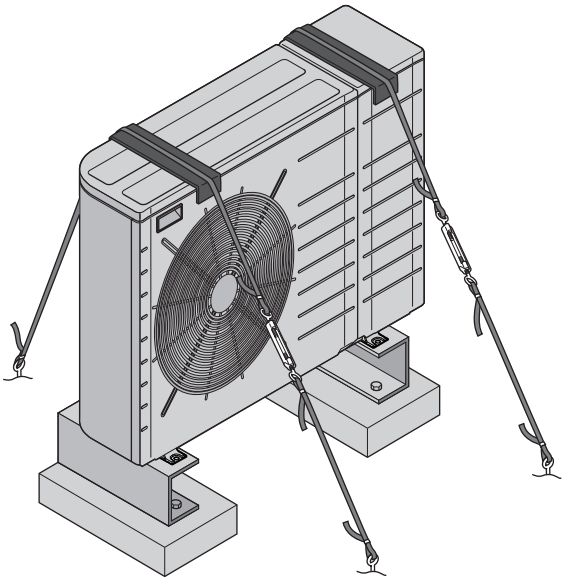
In case the unit is installed in places where strong wind can tilt the unit, take following measure:

1 Prepare 2 cables as indicated in the following illustration (field supply).

2 Place the 2 cables over the outdoor unit.

3 Insert a rubber sheet between the cables and the outdoor unit to prevent the cable from scratching the paint (field supply).

4 Attach the cable's ends. Tighten those ends.



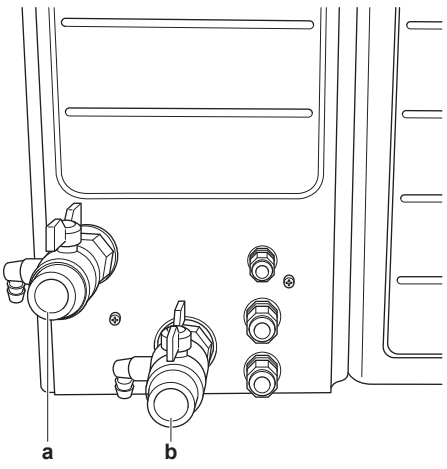
4.3 Connecting the water piping

4.3.1 To connect the water piping

NOTICE

Do NOT use excessive force when connecting the piping. Deformation of the piping can cause malfunctioning of the unit. Make sure that the tightening torque does NOT exceed 30 N•m.

To facilitate service and maintenance, 2 shut-off valves are provided. Mount the valves on the space heating water inlet and space heating water outlet. Mind their position: the integrated drain valves will only drain the side of the circuit on which they are located. To be able to only drain the unit, make sure the drain valves are positioned between the shut-off valves and the unit.



a Water inlet
b Water outlet

1 Screw the outdoor unit nuts on the shut-off valves.

2 Connect the field piping on the shut-off valves.

3 For how to connect the HPSU monobloc tank, see the installation manual of the tank.

NOTICE

To protect the water circuit against freezing, add glycol. For instructions, see the installation manual of the HPSU monobloc tank.

NOTICE

Install a manometer in the system.

NOTICE

Install air purge valves at all local high points.

4.3.2 To insulate the water piping

The piping in the complete water circuit MUST be insulated to prevent condensation during cooling operation and reduction of the heating and cooling capacity.

To prevent the freezing of the outdoor water piping during winter time, the thickness of the sealing material MUST be at least 13 mm (with λ=0.039 W/mK).

If the temperature is higher than 30°C and the humidity is higher than RH 80%, the thickness of the insulation materials should be at least 20 mm to prevent condensation on the surface of the insulation.

During winter, protect the water piping and shut-off valves against freezing by adding heat tape (field supply). If the outdoor temperature can drop below –20°C and no heat tape is used, it is recommended to install the shut-off valves indoors.

4.4 Connecting the electrical wiring

DANGER: RISK OF ELECTROCUTION

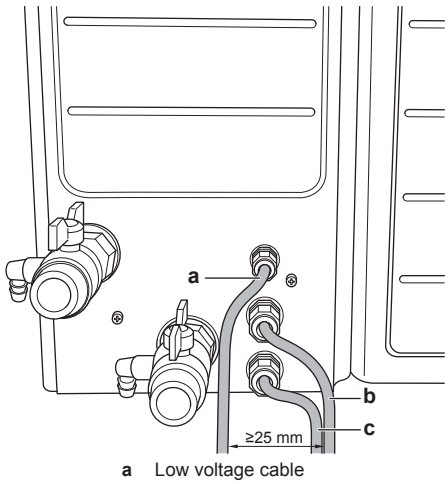
WARNING

ALWAYS use multicore cable for power supply cables.

4.4.1 To connect the electrical wiring on the outdoor unit

1 Remove the switch box cover. See "4.1.1 To open the outdoor unit" on page 4.

2 Insert the wiring from the back of the unit:



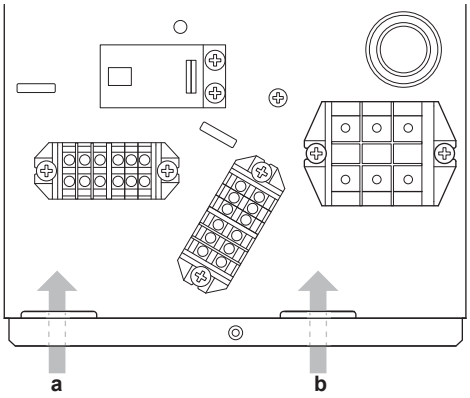
a Low voltage cable
b High voltage cable
c Power supply cable

NOTICE

The distance between the high voltage and low voltage cables should be at least 25 mm.

Routing	Possible cables (depends on the installed options)
a Low voltage	▪ Interconnection cable to HPSU monobloc tank ▪ Remote outdoor sensor (option)
b High voltage	▪ Shut-off valve (field supply)
c Main power supply	▪ Main power supply

3 Inside the unit, route the wiring as follows:



a Low voltage wiring
b High voltage wiring + main power supply

4 Make sure that the cable does NOT come in contact with sharp edges.

5 Install the switch box cover.

INFORMATION

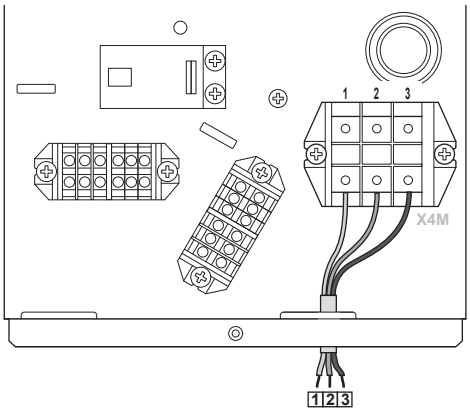
When installing field supply or option cables, foresee sufficient cable length. This will make it possible to remove/reposition the switch box and gain access to other components during service.

CAUTION

Do NOT push or place redundant cable length in the unit.

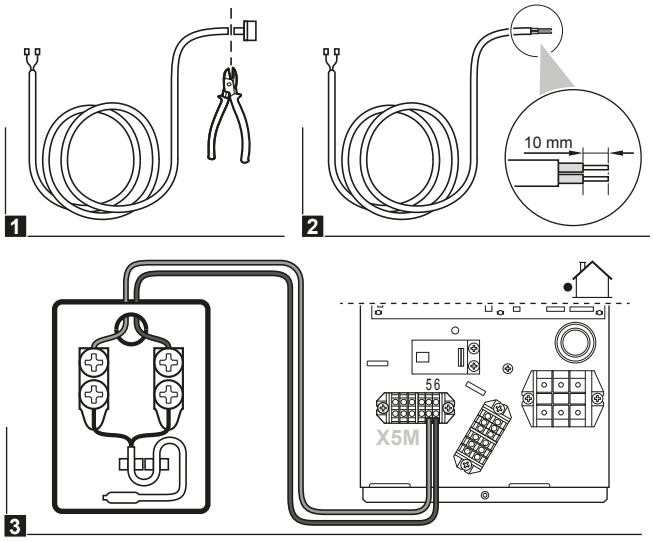
4.4.2 To connect the main power supply

1 Connect the main power supply.



1 GND
2 L
3 N

4.4.3 To connect the remote outdoor sensor



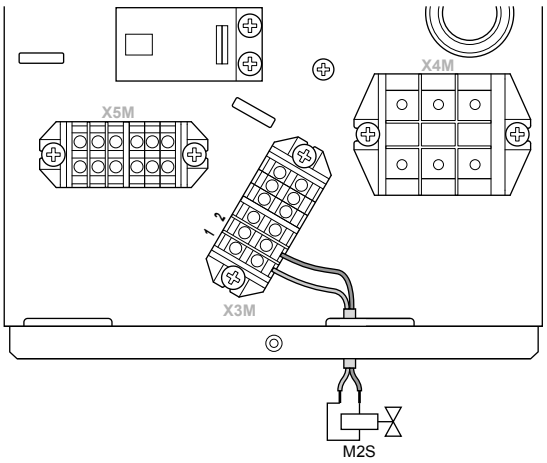
4.4.4 To connect the shut-off valve

1 Connect the valve control cable to the appropriate terminals as shown in the illustration below.

NOTICE

Only connect NO (normal open) valves.

NO



5 Commissioning

NOTICE

NEVER operate the unit without thermistors and/or pressure sensors/switches. Burning of the compressor might result.

5.1 Checklist before commissioning

Do NOT operate the system before the following checks are OK. Depending on the system layout, not all components may be available.

☐	You read the complete installation instructions, as described in the **installer reference guide**.
☐	The **outdoor unit** is properly mounted.
☐	The HPSU monobloc tank is properly mounted.
☐	The following **field wiring** has been carried out according to the available documentation and the applicable legislation: ▪ Between the local supply panel and the outdoor unit ▪ Between the local supply panel and the HPSU monobloc tank ▪ Between the local supply panel and the optional backup heater inside the HPSU monobloc tank (if applicable) ▪ Between the outdoor unit and the HPSU monobloc tank
☐	The system is properly **earthed** and the earth terminals are tightened.
☐	The **fuses** or locally installed protection devices are installed according to this document, and have not been bypassed.
☐	The **power supply voltage** matches the voltage on the identification label of the unit.
☐	There are NO **loose connections** or damaged electrical components in the switch box.
☐	There are NO **damaged components** or **squeezed pipes** on the inside of the outdoor unit.
☐	The correct pipe size is installed and the **pipes** are properly insulated.
☐	There are no **water leaks** inside the outdoor unit.
☐	The **shut-off valves** are properly installed and fully open.
☐	The **pressure relief valve** purges water when opened.
☐	The **minimum water volume** is guaranteed in all conditions. See "To check the water volume" in "3.2 Preparing water piping" on page 4.

INFORMATION

For further commissioning instructions, see the installation manual of the HPSU monobloc tank.

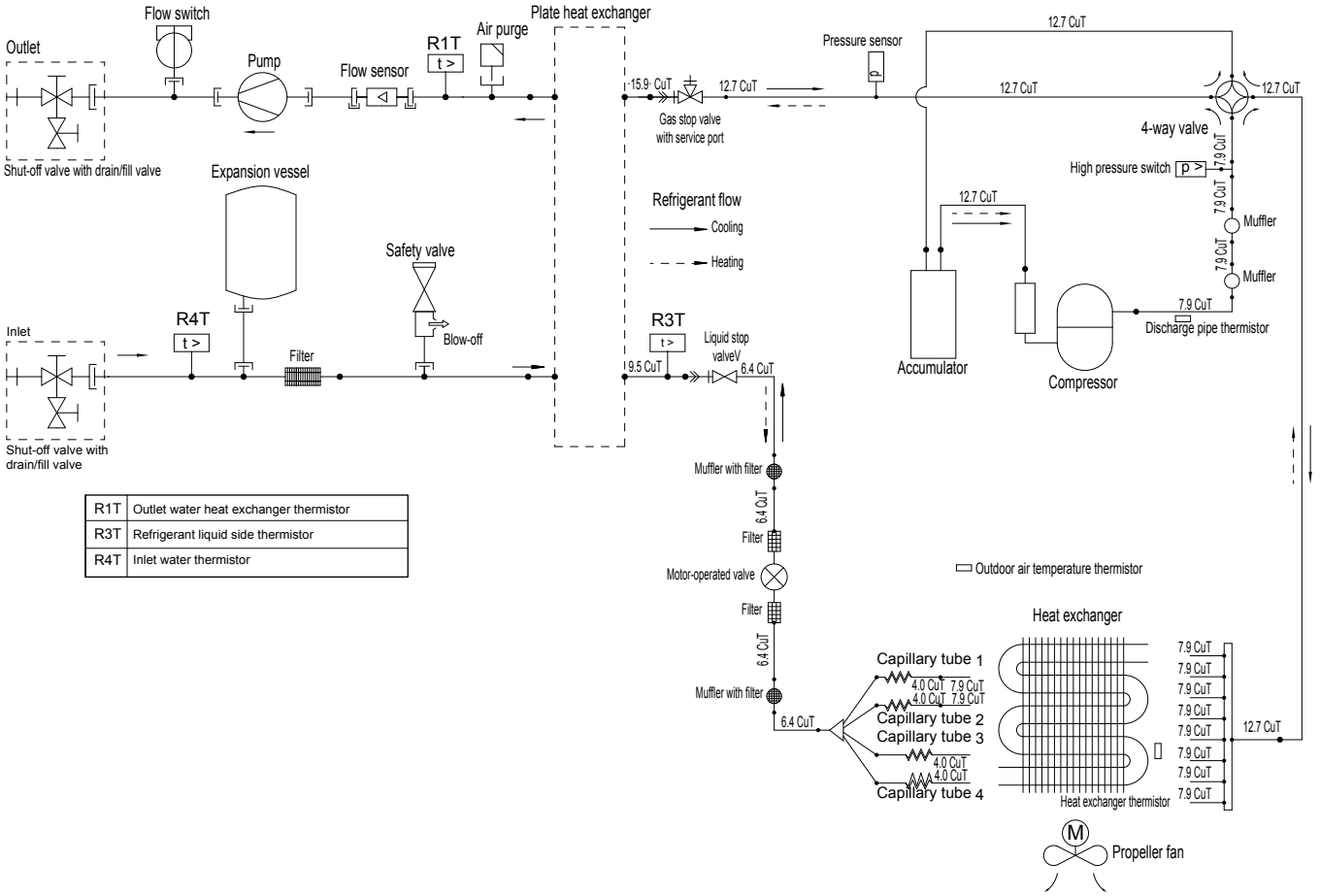
6 Hand-over to the user

Once the test run is finished and the unit operates properly, please make sure the following is clear for the user:

- Make sure that the user has the printed documentation and ask him/her to keep it for future reference. Inform the user that he can find the complete documentation on the url as earlier described in this manual.
- Explain the user how to properly operate the system and what to do in case of problems.
- Show the user what to do in relation to maintaining the unit.

7 Technical data

7.1 Piping diagram: Outdoor unit



R1T	Outlet water heat exchanger thermistor
R3T	Refrigerant liquid side thermistor
R4T	Inlet water thermistor

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7.2 Wiring diagram: Outdoor unit

See the internal wiring diagram supplied with the unit (on the inside of the outdoor unit switch box cover). The abbreviations used are listed below.

Outdoor unit: compressor module

C110~C112	Capacitor
DB1, DB2, DB401	Rectifier bridge
DC_N1, DC_N2	Connector
DC_P1, DC_P2	Connector
DCP1, DCP2,	Connector
DCM1, DCM2	Connector
DP1, DP2	Connector
E1, E2	Connector
E1H	Drain pan heater
FU1~FU5	Fuse
HL1, HL2, HL402	Connector
HN1, HN2, HN402	Connector
IPM1	Intelligent power module
L	Live
LED 1~LED 4	Indication lamps
LED A, LED B	Pilot lamp
M1C	Compressor motor
M1F	Fan motor
MR30, MR306, MR307, MR4	Magnetic relay
MRM10, MRM20	Magnetic relay
MR30_A, MR30_B	Connector
N	Neutral
PCB1	Printed circuit board (main)
PCB2	Printed circuit board (inverter)
PCB3	Printed circuit board (service)
Q1DI	Earth leakage circuit breaker
Q1L	Overload protector
R1T	Thermistor (discharge)
R2T	Thermistor (heat exchanger)
R3T	Thermistor (air)
S1NPH	Pressure sensor
S1PH	High pressure switch
S2~S503	Connector
SA1	Surge arrestor
SHEET METAL	Terminal strip on fixed plate
SW1, SW3	Push buttons
SW2, SW5	DIP switches
U	Connector
V	Connector
V2, V3, V401	Varistor
W	Connector
X11A, X12A	Connector
X1M, X2M	Terminal strip
Y1E	Electronic expansion valve coil
Y1R	Reversing solenoid valve coil
Z1C~Z4C	Ferrite core

	Field wiring
	Terminal strip
	Connector
	Terminal
	Protective earth
BLK	Black
BLU	Blue
BRN	Brown
GRN	Green
ORG	Orange
PPL	Purple
RED	Red
WHT	White
YLW	Yellow

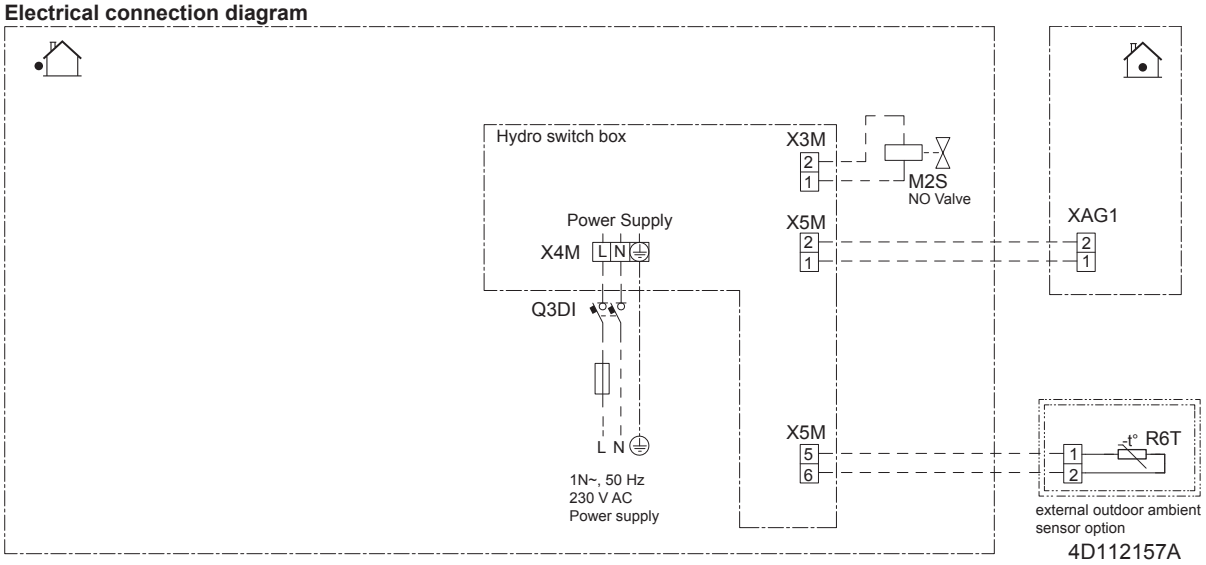
Outdoor unit: hydro module

English		Translation
(1) Connection diagram		(1) Connection diagram
External outdoor ambient sensor option		External outdoor ambient sensor option
Hydro switch box		Hydro switch box
Indoor		Indoor
NO valve		Normal open valve
Outdoor		Outdoor
Power supply		Power supply
(2) Hydro switch box layout		(2) Hydro switch box layout
(3) Notes		(3) Notes
X4M		Main terminal
		Earth wiring
15		Wire number 15
		Field supply
①		Several wiring possibilities
		Option
		Wiring depending on model
		Switch box
		PCB
(4) Legend		(4) Legend
A1P		Main PCB
A2P		Current loop PCB
Q*DI	#	Earth leakage circuit breaker
R6T	*	External outdoor ambient sensor option
TR1		Power supply transformer
X*M		Terminal strip
X*Y		Connector
PCB3		Service PCB
M2S	#	Shut-off valve
XAG1		Terminal strip

*: Optional
#: Field supply

7 Technical data

Electrical connection diagram



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